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METER SOCKETS AND TEST SWITCHES

GLEMS
August 2025
Rob Reese, TESCO

- Transformer Rated Meter Applications
 - Sockets
 - Test Switches
 - Hot Sockets



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SELF-CONTAINED VS. TRANSFORMER-RATED

1S 14S 39S 17S

3S 12S 2S 35S

76S 46S 10S 25S

45S 66S

5S 26S 11S 32S

15S 9S 6S 16S

24S 13S 56S



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SELF-CONTAINED VS. TRANSFORMER-RATED

SELF-CONTAINED			TRANSFORMER RATED		
1S	14S	12S	39S	36S	7S
2S			3S	29S	
25S			76S		
			5S	35S	
			4S	46S	
			8S		
17S	16S		11S	26S	
			6S	66S	45S
				9S	
15S	13S		10S		
		32S	56S	24S	

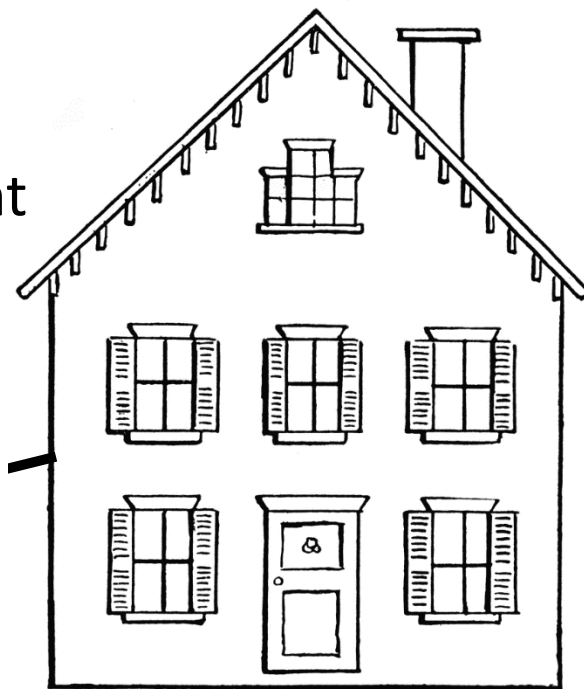


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SELF-CONTAINED VS. TRANSFORMER-RATED

Primarily Residential
(1S, 2S, 12S)

Relatively Low Current
Example: 100A

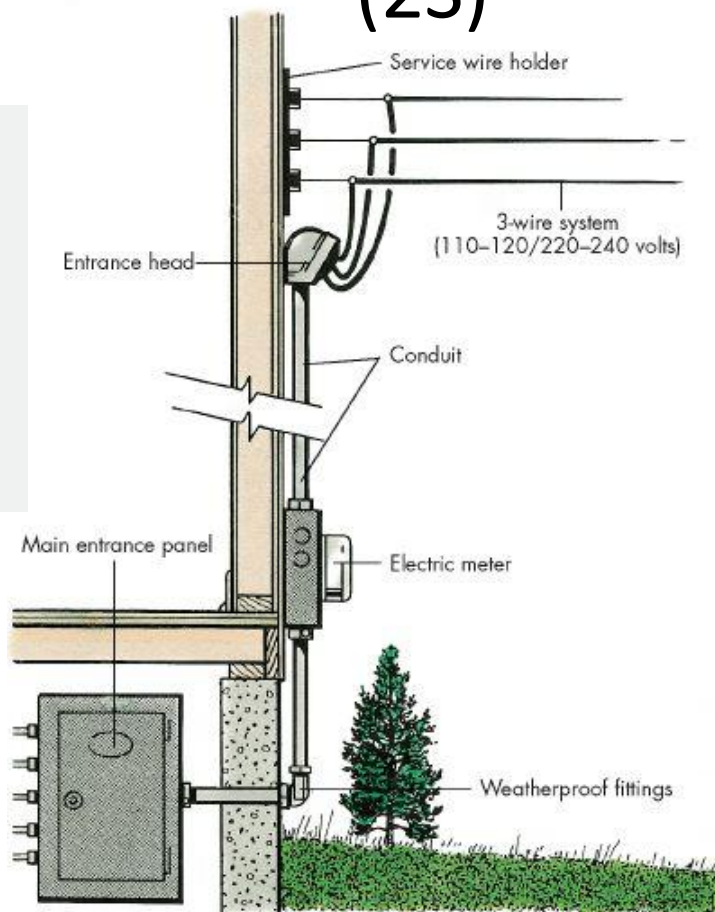




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SELF-CONTAINED METERING

Primarily Residential (2S)



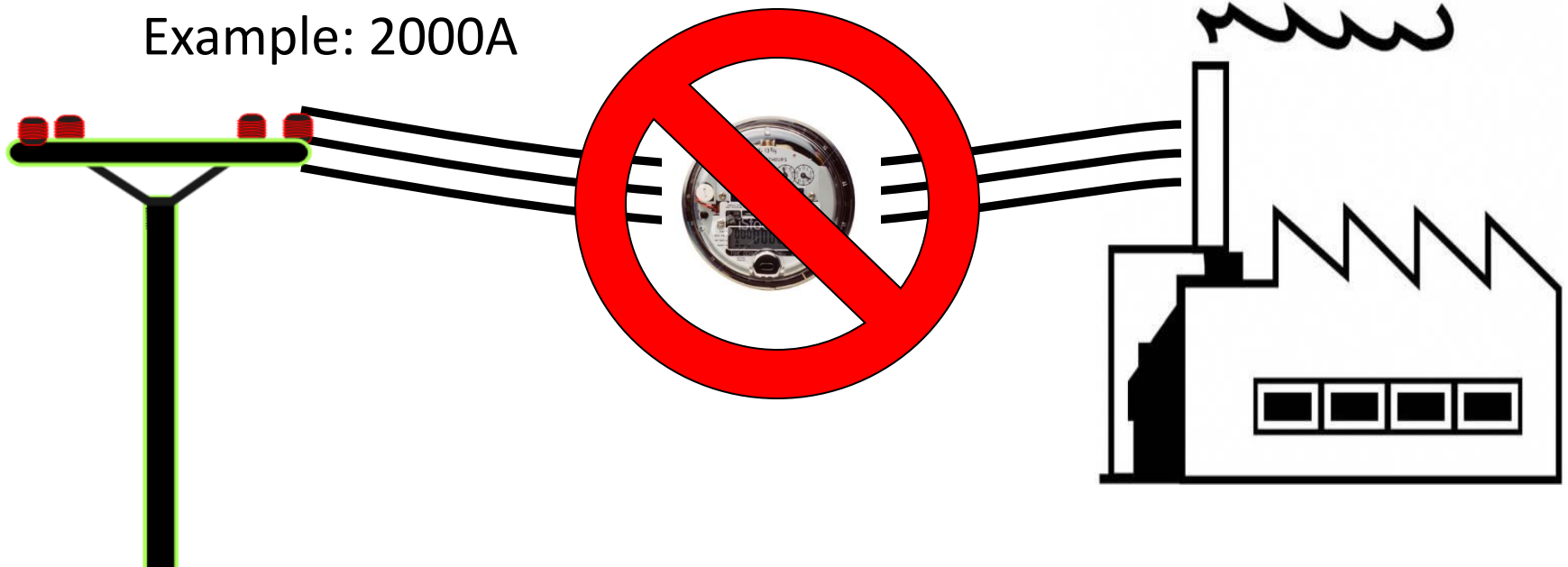


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SELF-CONTAINED VS. TRANSFORMER-RATED

Primarily Commercial/Industrial
(9S)

Relatively High Current
Example: 2000A

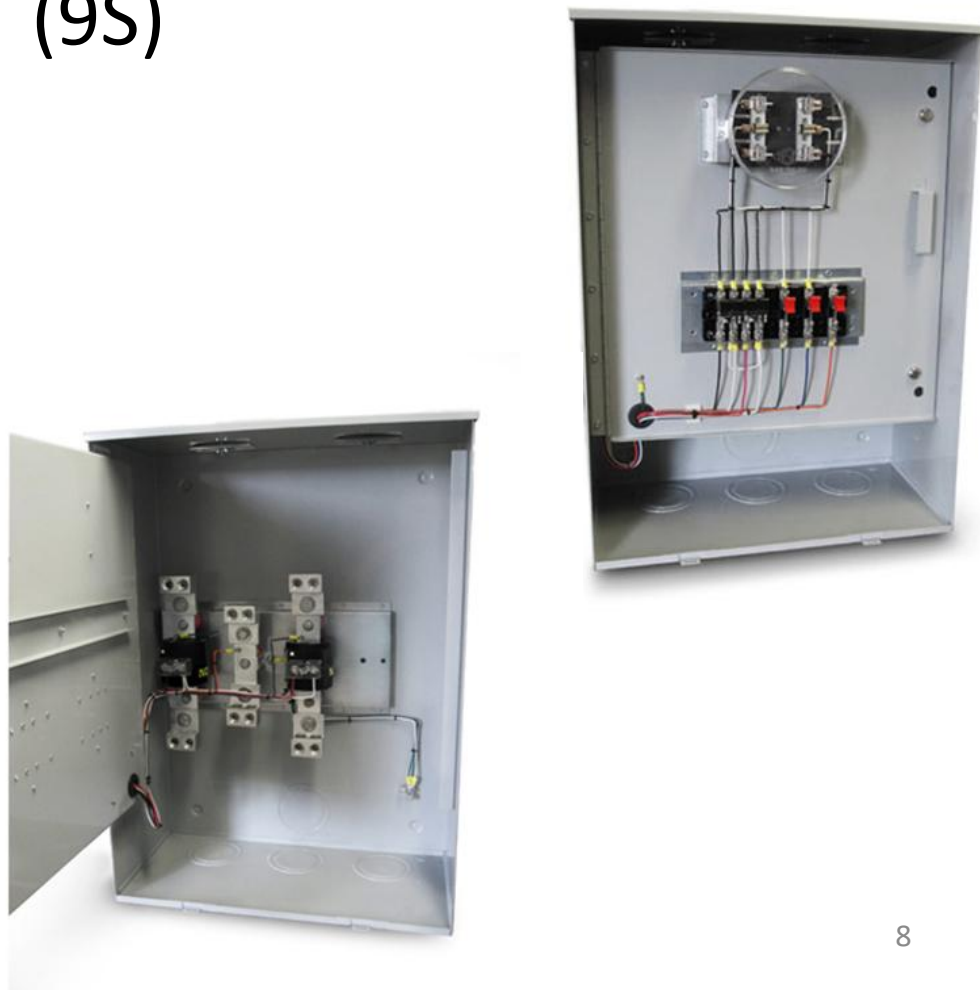
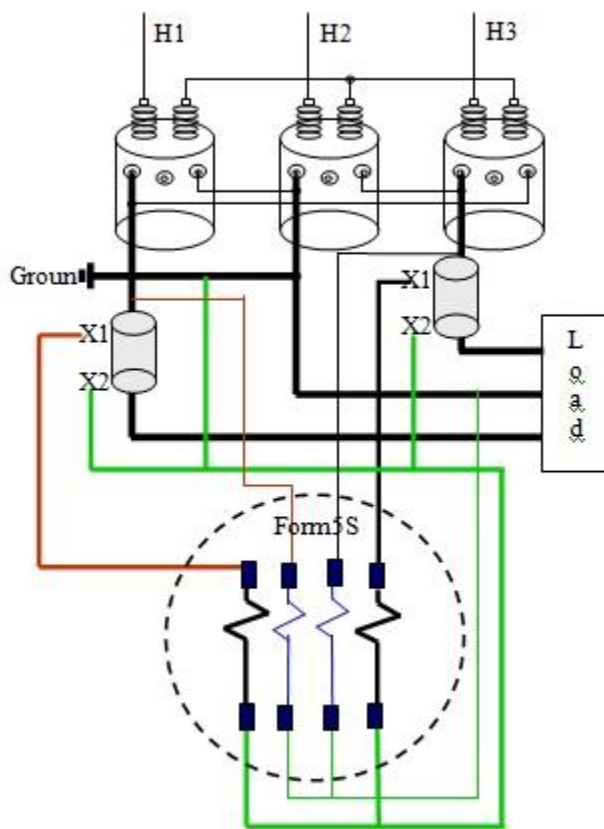




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TRANSFORMER-RATED METERING

Primarily Commercial/Industrial
(9S)

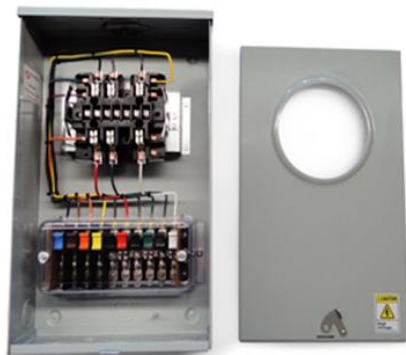
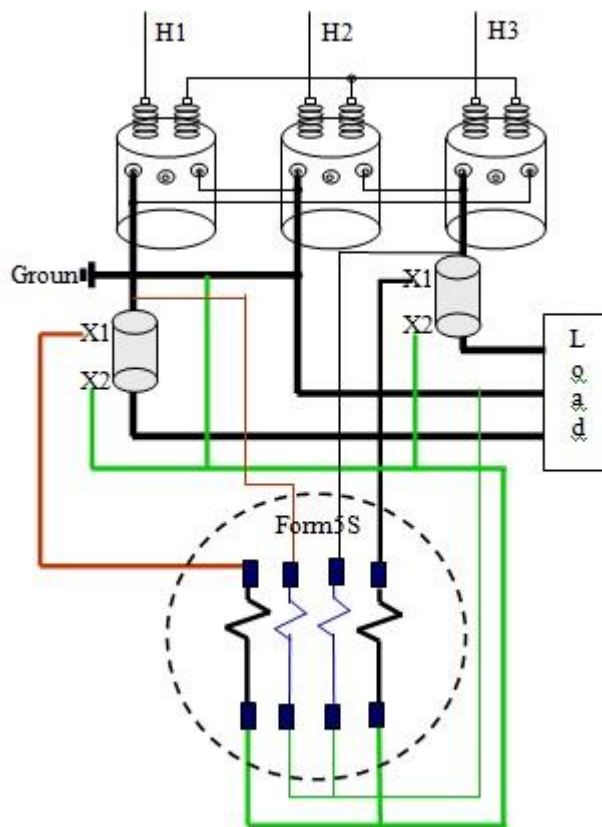




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TRANSFORMER-RATED METERING

Typical Components of an Installation

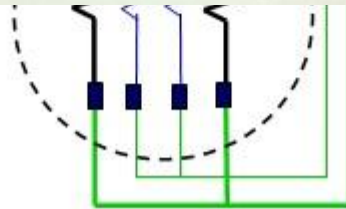
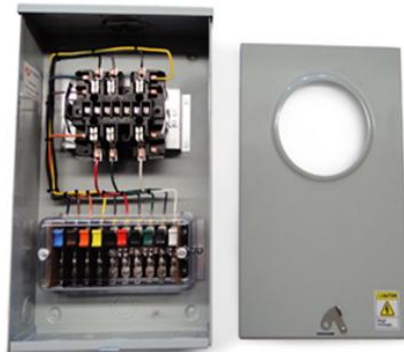
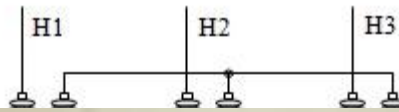




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TRANSFORMER-RATED METERING

PT/VT –Voltage Transformer





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TRANSFORMER-RATED METERING

PT/VT –Voltage Transformer

PT/VT

- Scales Down the Voltage
 - 4:1
 - 480V:120V

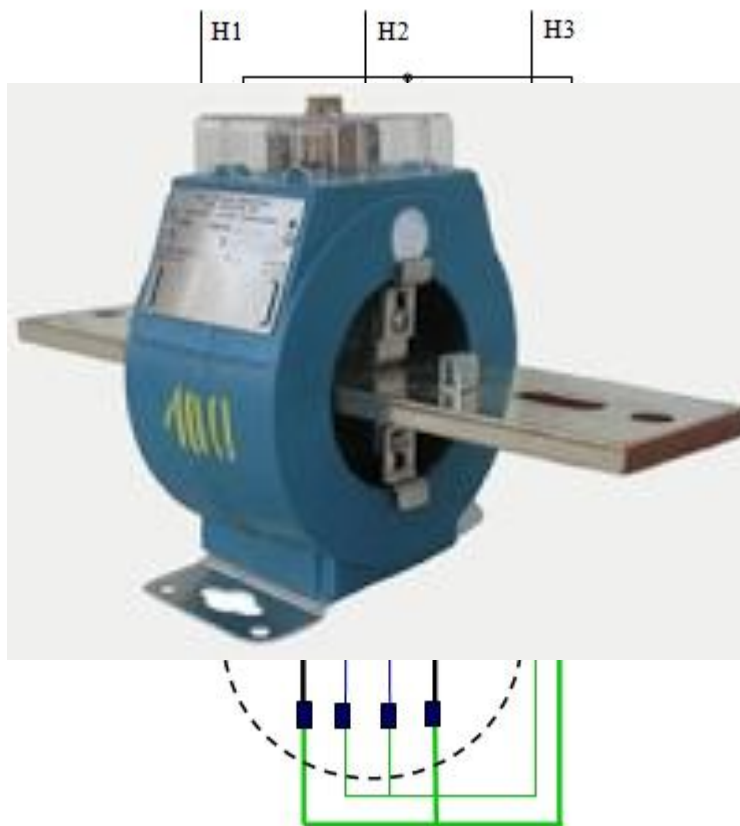




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TRANSFORMER-RATED METERING

CT – Current Transformer





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TRANSFORMER-RATED METERING

CT – Current Transformer

CT

- Scales Down the Current
 - 400:5
 - 800A:10A



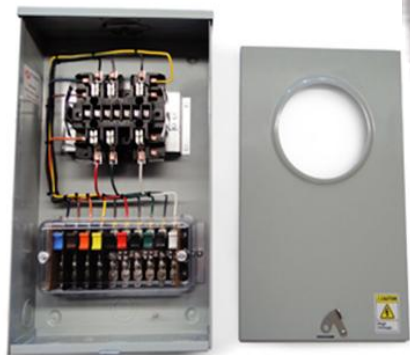
PAGES 23-26



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TRANSFORMER-RATED METERING

Meter





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METERS 101 – A-BASE, K-BASE, S-BASE



K-base



A-base



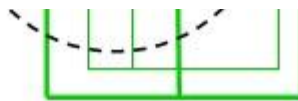
S-base



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TRANSFORMER-RATED METERING

Enclosure, Socket, Test Switch





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TRANSFORMER-RATED METERING

Enclosure

- Painted Steel or Aluminum
 - One or Two Piece Lid
 - Various Knock-outs and hubs
- Many, Many Configurations





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TRANSFORMER-RATED METERING

Trans-Sockets



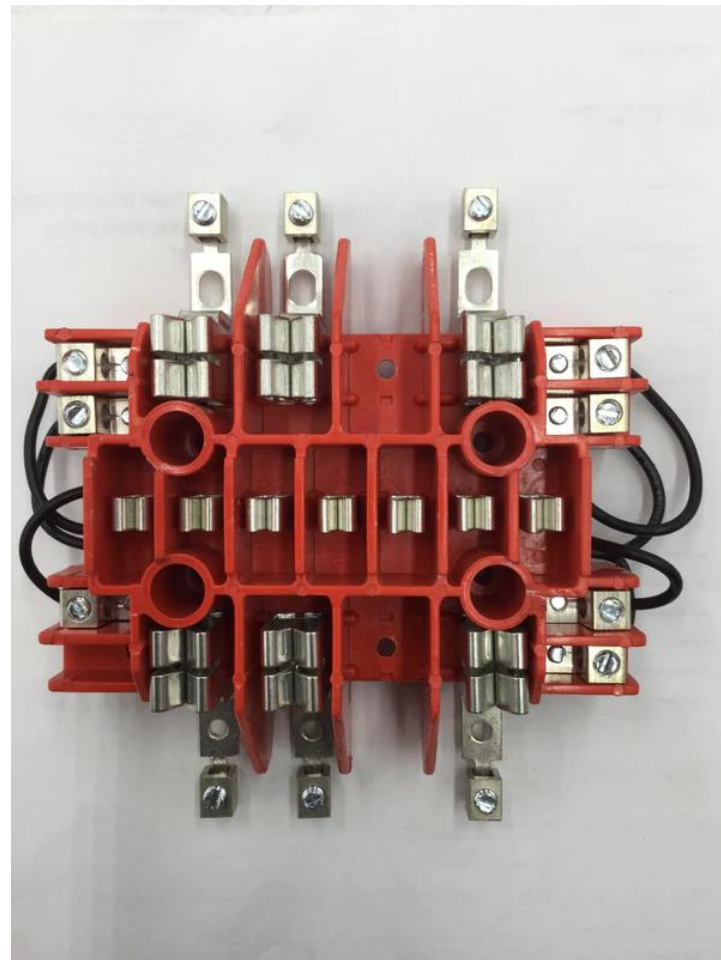


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TRANSFORMER-RATED METERING

Socket

- Configured for Specific Form

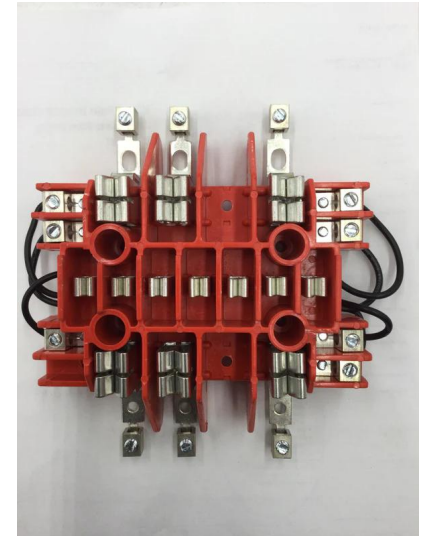
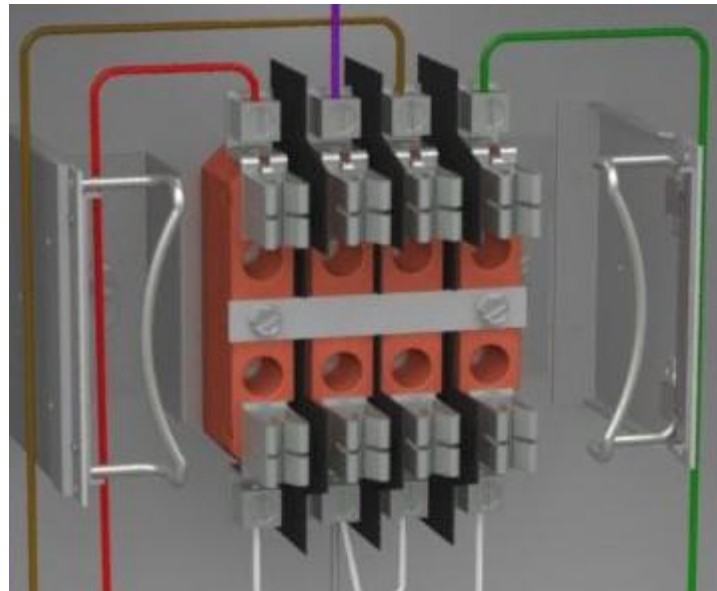




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TRANSFORMER-RATED METERING

Socket





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TRANSFORMER-RATED METERING

Test Switch

- Upmost Safety
 - Shuts the CT
- Isolates the Meter from the Service During Testing



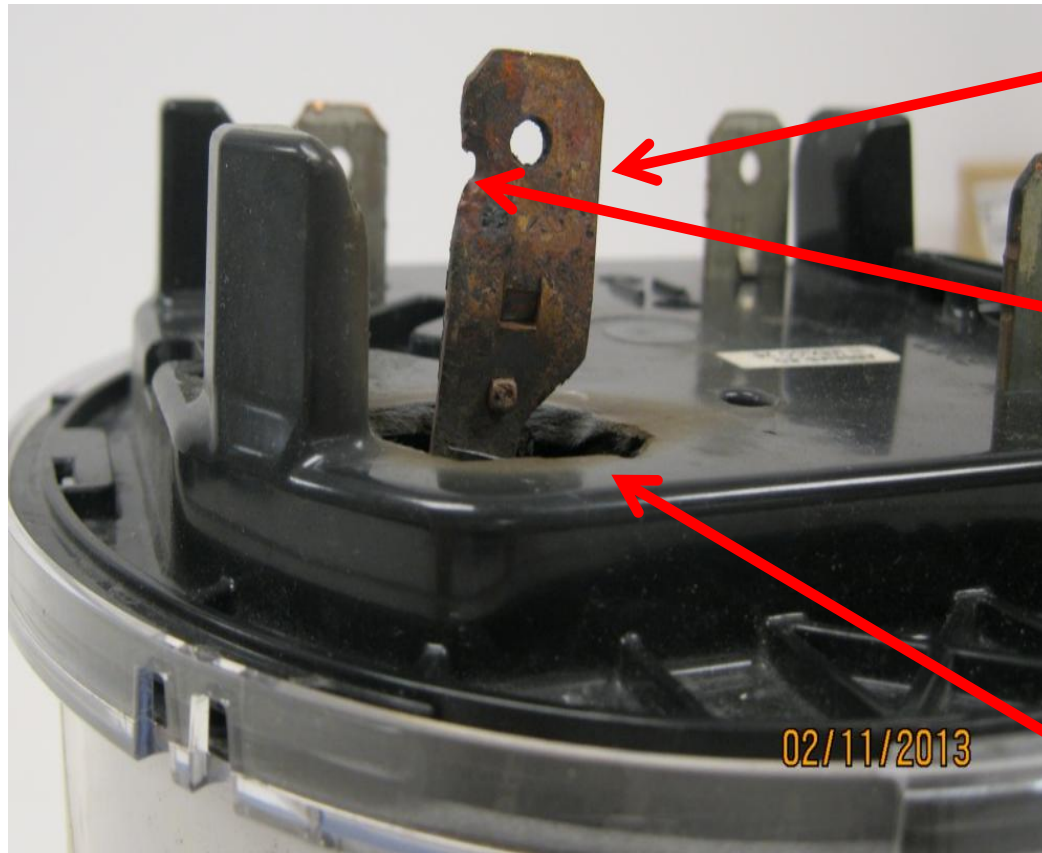
What is a Hot Socket?

- Hot Sockets are not a new phenomenon. Virtually every meter man has pulled a meter with a portion of the meter base around a blade melted and virtually every utility has been called to assist in the investigation of a fire at a meter box.
- AMI deployments because of the volume of meters involved put a spot light on this issue.
 - What causes a hot socket?
 - Are the meters ever the cause of a meter box failure?
 - What are the things to look for when inspecting an existing meter installation?
 - What are the best practices for handling potential hot sockets?
- This presentation will cover the results of our lab investigation into the sources for hot sockets, the development of a fixture to simulate hot sockets, the tests and data gleaned from hot sockets, and a discussion of “best practices” regarding hot sockets.



Searching for Hot Socket Sources

Common Features and Common Sources of Concern



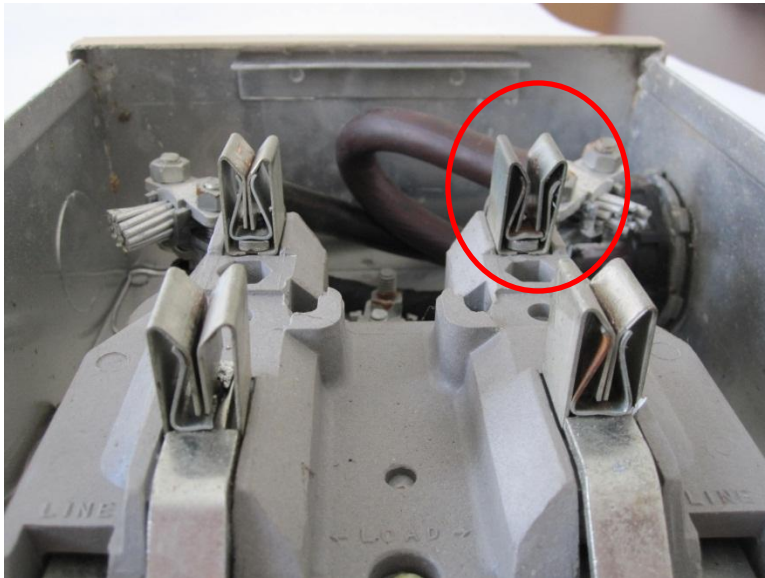
Tin burned off

Blade hole due to arcing to jaw – Copper melts at 1040°C (1900°F)

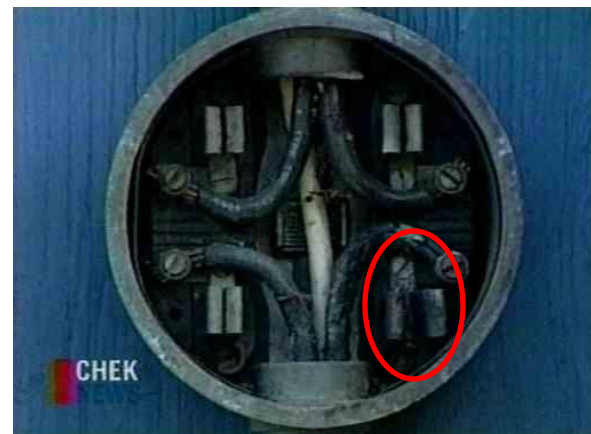
AX-SD base thermoset plastic melts at 960°C (1760°F)

Searching for Hot Socket Sources

Common Features and Common Sources of Concern



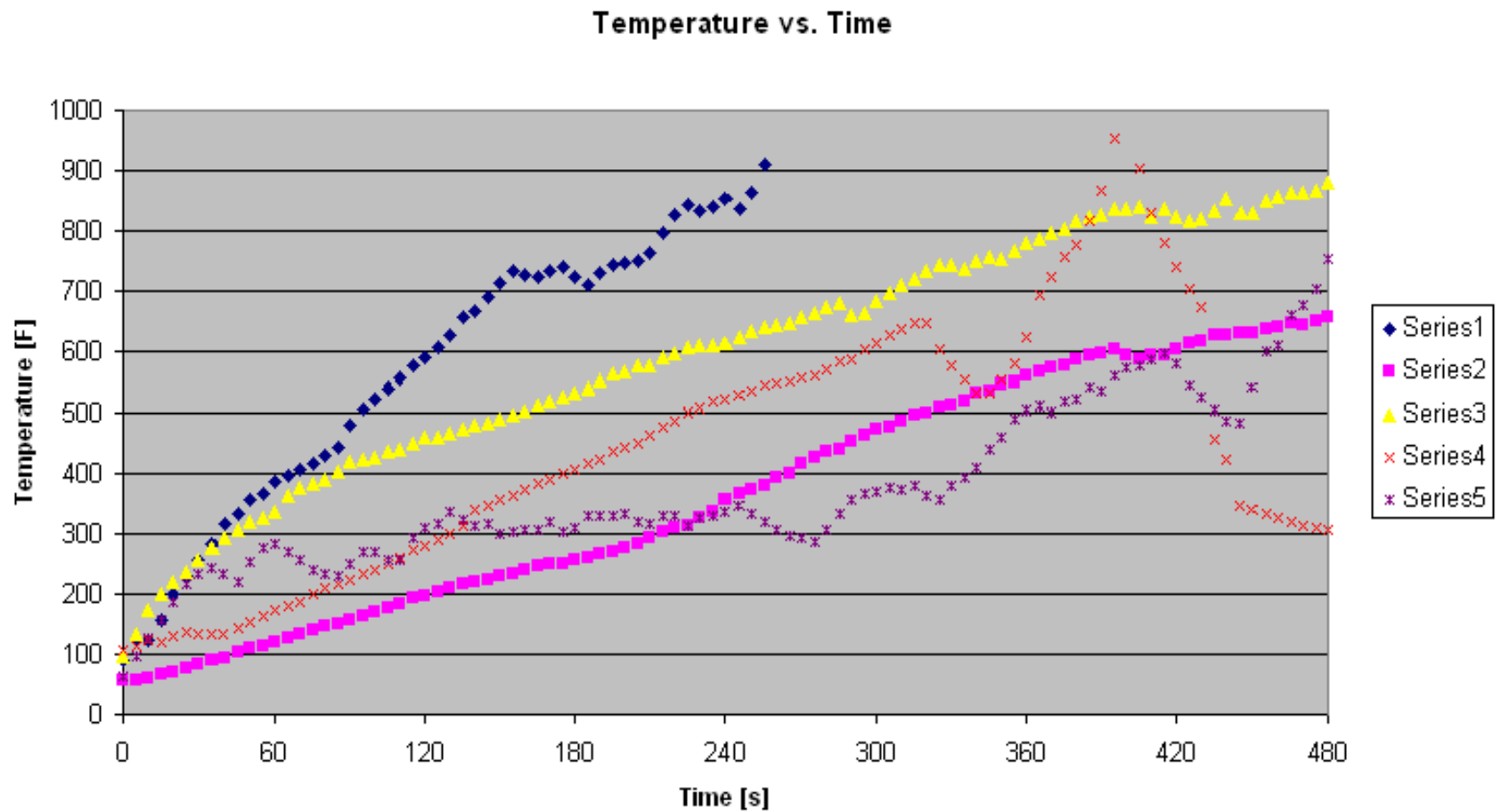
- Pitted and discolored meter blades
- Melted plastic around one or more of the meter stabs (typically the plastic around one stab is where the deformation starts)
- Pitted and discolored socket jaws
- Loss of spring tension in the socket jaws



Lab Testing - Hot Socket Simulation Fixture

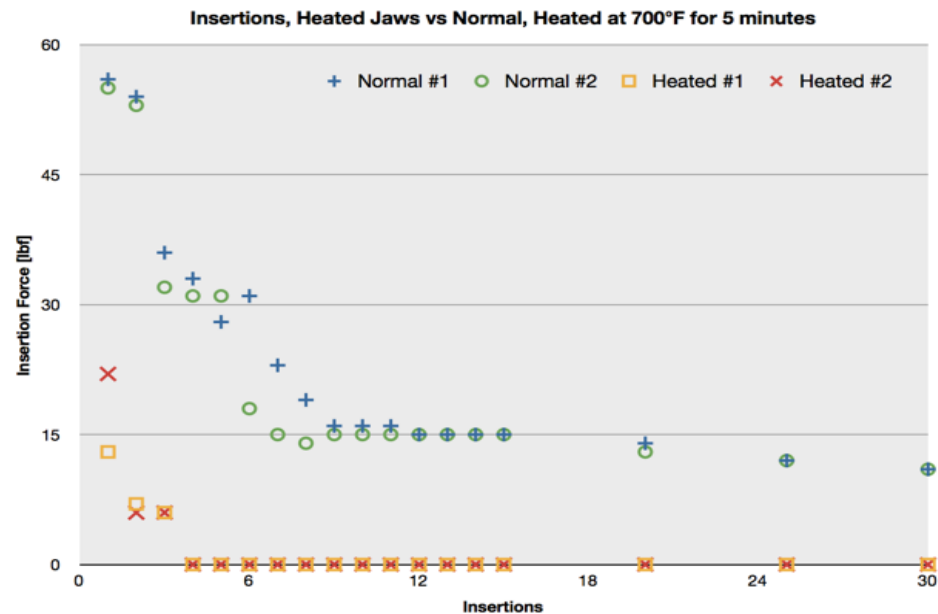


Temperature Rise Data



Socket Analysis

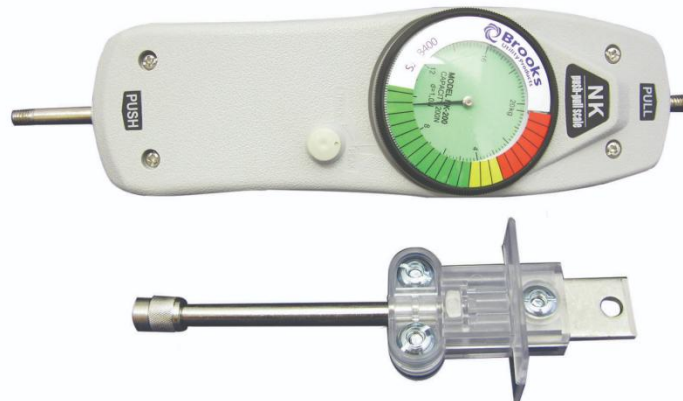
Insertions	Normal #1	Normal #2	Heated #1	Heated #2
1	56	55	13	22
2	54	53	7	6
3	36	32	6	6
4	33	31	0	0
5	28	31	0	0
6	31	18	0	0
7	23	15	0	0
8	19	14	0	0
9	16	15	0	0
10	16	15	0	0
11	16	15	0	0
12	15	15	0	0
13	15	15	0	0
14	15	15	0	0
15	15	15	0	0
20	14	13	0	0
25	12	12	0	0
30	11	11	0	0



Defense and Protection Against Hot Sockets – Jaw Tension Testers



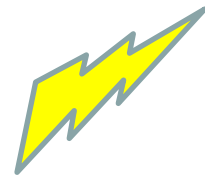
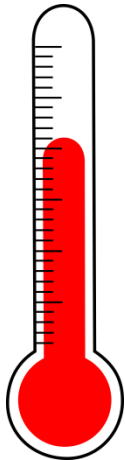
TESCO Cat no 300



Brooks Cat no 8400 SJT

Defense and Protection Against Hot Sockets – High Temp and Arc Alarms

High Temp Alarms



Arc Sensing Technology



What can be done once a hot socket is identified?

- Easiest resolution is to replace the damaged jaw.
- **Never** try and repair a damaged jaw. The tension in the damaged jaw will not return simply by taking a pair of pliers and closing the jaw tighter.
- Either the entire box should be replaced or the damaged jaw (assuming the wiring and other jaws are deemed safe through the rest of the inspection.)



Slide 30





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